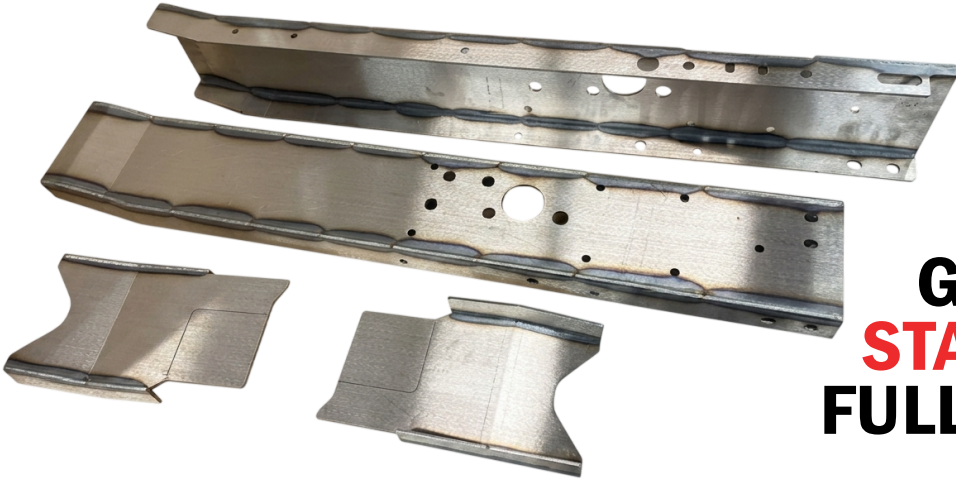




ART-292
2001-2010
CHEVY SILVERADO
GMC SIERRA 2500HD
STANDARD / LONG BED
FULL REAR FRAME RAILS

IMPORTANT: Read and understand the General Instructions Before Installing SafeTCap® Frame Repair Kits

- 1)** Remove the truck bed, rear bumper, and spare tire.
- 2)** Safely jack up the frame and place it on jack stands. Remove the leaf springs, mounting brackets, and driver-side rear shock absorber.
- 3)** Take and record all necessary measurements from fixed reference points before making any cuts to the original frame.
- 4)** Remove the original spare tire crossmember. Cut the frame rails at the weld seams and carefully remove the damaged sections.
- 5)** Clean and grind down any remaining factory welds, rust, or leftover frame fragments to create a smooth surface.
- 6)** Slide the new frame rails into place using your original measurements. Double-check that everything is completely square and level.
- 7)** Tack-weld the new rails into position, then install the inside cap kit to lock the original and replacement frame rails together.
- 8)** Re-verify all measurements for accuracy. Fully weld 100% of all seam connections.
- 9)** Rustproof the repaired area with rust inhibiting primer or undercoat.