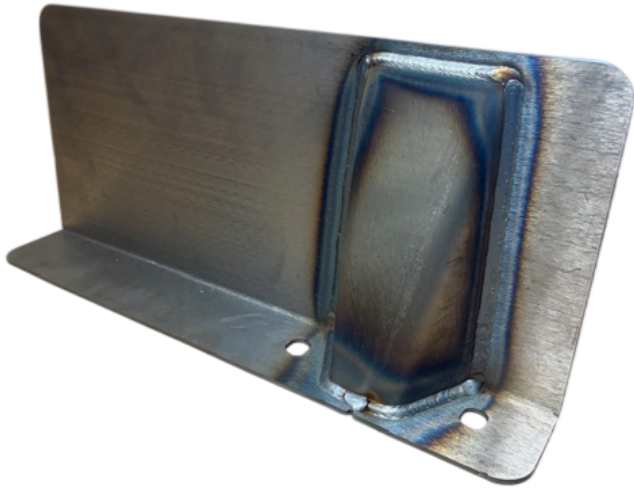




ART-291
2001-2010
SILVERADO/SIERRA
(2500HD) ALL CAB STYLES
REAR BUMP STOP
MOUNTING PLATE

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Repair one side at a time for reference. Always disconnect your negative cable from battery terminal before welding to your vehicle.

- 1)** Raise the bed for access or detach it.
- 2)** Get a few measurements vertically and horizontally.
- 3)** Remove and cut away old mounting plate.
- 4)** Clean and sand down area to bare metal.
- 5)** Locate new plate in position with measurements taken.
- 6)** Tack weld plate to the frame.
- 7)** Double check if the plate is in the correct location. When satisfied Weld all perimeters 100%.
- 8)** Apply a rust-inhibiting primer, paint, or undercoating.