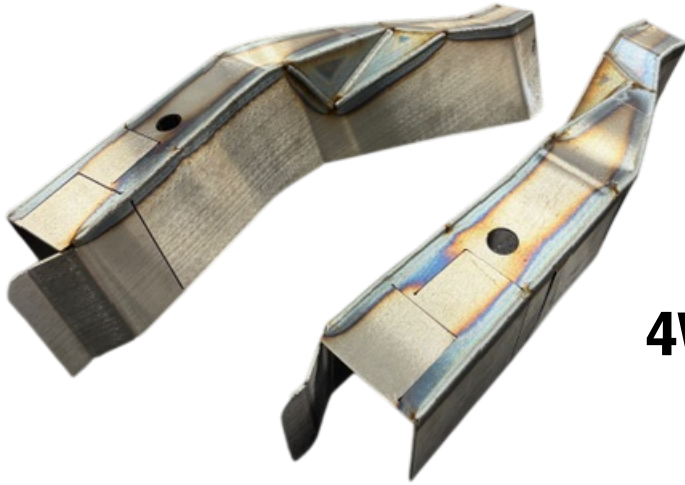




ART-287
1999-2006
Silverado/Sierra
4WD/2WD 1500 All Cab Styles
Front Frame Section

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Always disconnect your negative cable from battery terminal before welding to your vehicle.

- 1) Jack up the front of vehicle and support it on properly rated jack stands. Remove anything in the way to make it fully accessible.
- 2) **2WD models** will have to remove the jack point bracket and the crossmember frame brace bracket. Make measurements before removing brackets. You can reuse on new kit with slight modification or purchase of our ART-287-1 kit.
4WD models you will have to continue the cut lines on the forward of the kit and remove.
- 3) The cut lines on the rear of kit will need to be removed by continuing the cut. You will have 2 small pieces. See pic A





PIC B

4) Cut the bottom of the frame and any rusted sections. Maximum Cut **See pic B**

Note: Passenger side has a factory bulge that has to be removed.

5) Slide kit up and mark the perimeter, Remove kit then grind and sand down for weld.

6) Slide kits in place, use clamps to hold and tack weld to frame.

7) Weld all edges 100% **See pic C**

8) Finish with paint, primer, or undercoating to protect it.



PIC C

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