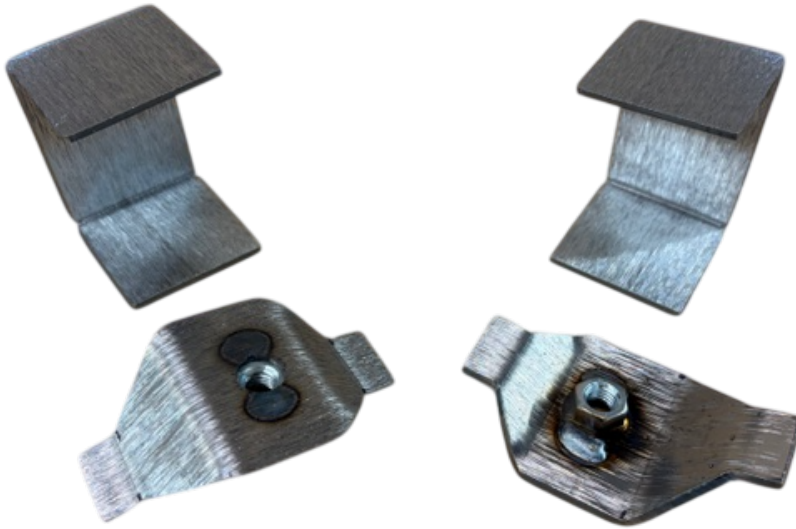




ART-287-1 1999-2006 Silverado/Sierra

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits**

- 1)** Support the front of the truck with 2 jack stands placed under the frame, Use a level to ensure the frame is even on both sides.
- 2)** Remove the front tires, coil springs, shocks, breaklines and anything in the way for fully accessible space to work.
- 3)** Make some Measurements of where the original tower is placed.
- 4)** Cut the old tower out, grind and sand down any old Welds, Also clean the area where new tower will be welded.
- 5)** Place new tower into place using the measurement taken. Then tack weld to the frame.
- 6)** Double check fitment, when satisfied weld edges 100%.
- 7)** Finish by applying paint, primer, or undercoating to protect the area.