



**ART-284**  
**1999-2013**  
**Silverado/Sierra**  
**1500 Crew Cab**  
**Mid E-Brake Cable Bracket**

**IMPORTANT: Read and understand the General Instructions  
Before Installing SafeTCap® Frame Repair Kits**

**Always disconnect your negative cable from battery terminal before welding to your vehicle.**

- 1)** Jack up center frame on driver side and support both front and rear of frame with jack stands.
- 2)** Disconnect emergency cable from the original bracket.
- 3)** Make measurements to any fixed points. Vertical and horizontal.
- 4)** Cut the old mount off.
- 5)** Grind and Clean up the remaining welds.
- 6)** Position new bracket with the measurements taken and tack weld onto frame.
- 7)** Test fit the emergency cable, make sure it's working properly. If so fully weld it.
- 8)** Finish with Paint, Primer, or undercoating to protect it.