



**ART-283**  
**1999-2006**  
**(1500) SILVERADO/SIERRA**  
**2WD MODELS**  
**ALL CAB STYLES**  
**FRONT UPPER BUMP**  
**STOP MOUNT**

**IMPORTANT:** Read and understand the General Instructions  
**Before Installing SafeTCap® Frame Repair Kits**

**Repair one side at a time for reference. Always disconnect your negative cable from battery terminal before welding to your vehicle.**

- 1)** Support the front of the truck with two jack stands under the front frame.
- 2)** Use a level to make sure the frame is even on both sides.
- 3)** Remove the tires, shocks, coil spring, and control arm.
- 4)** Cut off the original bump stop mount.
- 5)** Grind and clean up the leftover welds.
- 6)** Position the new bump stop mount on the frame and bracket. Tack weld it in place.
- 7)** Once you're happy with the placement, fully weld it.
- 8)** Finish with paint, primer, or undercoating to protect it.