



**ART-282**  
**1999-2006**  
**(1500) SILVERADO/SIERRA**  
**2WD MODELS**  
**ALL CAB STYLES**  
**FRONT CONTROL**  
**ARM BRACKETS**

**IMPORTANT: Read and understand the General Instructions  
Before Installing SafeTCap® Frame Repair Kits**

**Repair one side at a time for reference. Always disconnect your negative cable  
from battery terminal before welding to your vehicle.**

- 1)** Place two jack stands under the front frame. Use a level to make sure the frame is even side to side.
- 2)** Take off the front tires, shocks, coil springs, and control arm.
- 3)** Measure and mark where the original brackets are positioned.
- 4)** Cut off the original brackets and grind down any leftover welds.
- 5)** Position the new bracket and test fit it with the control arm to ensure proper alignment. Tack weld it in place.
- 6)** Double-check alignment. If everything looks good, weld the bracket solid.
- 7)** Apply primer, paint, or undercoat to protect the area.