



ART-279
1999-2006
SILVERADO/SIERRA
(1500) ALL CAB STYLES
REAR BUMP STOP
REINFORCEMENT

IMPORTANT: Read and understand the General Instructions Before Installing SafeTCap® Frame Repair Kits

Repair one side at a time for reference. Always disconnect your negative cable from battery terminal before welding to your vehicle.

- 1) Raise the bed for access or detach it.
- 2) Get a few measurements vertically and horizontally.
- 3) Remove and cut away old bracket.
- 4) Clean and sand down area to bare metal.
- 5) Locate new bracket in position with measurements taken.
- 6) Tack weld bracket to the frame.
- 7) Double check if the bracket is in the correct location. When satisfied Weld all perimeters 100%.
- 8) Apply a rust-inhibiting primer, paint, or undercoating.