



ART-278
1999-2006
(1500) SILVERADO/SIERRA
EXT./ REG CAB
REAR FUEL TANK
INSIDE FRAME CAP

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Repair one side at a time for reference. Always disconnect your negative cable from battery terminal before welding to your vehicle.

- 1)** Raise the bed for access or detach it.
- 2)** Remove and cut away any rust or loose debris hanging.
- 3)** Test fit the new frame cap and mark the perimeter.
- 4)** Clean and sand down area where welds are needed.
- 5)** Slide kit back in place and tack weld.
- 6)** When satisfied with placement weld it solid.
- 7)** Apply a rust-inhibiting primer, paint, or undercoating.