



(1500) **ART-277**
1999-2006
SILVERADO/SIERRA
EXT./ REG CAB
REAR BUMP STOP
FRAME SECTION

For Crew Cab models, a minor adjustment to the inside plate is required

IMPORTANT: Read and understand the General Instructions Before Installing SafeTCap® Frame Repair Kits

Repair one side at a time for reference. Always disconnect your negative cable from battery terminal before welding to your vehicle.

- 1)** Raise the bed for access or detach it.
- 2)** Remove and cut away any rust or loose debris hanging.
- 3)** Remove bump stop (4wd model have a bracket)
- 4)** Test fit the outside kit first and inside kit will cap over from inside of frame. Mark the perimeter.
- 5)** Clean and sand down area where welds are needed.
- 6)** Slide outside kit on and tack weld. Weld section that inside cap will overlap
- 7)** Slide inside kit on and tack weld. When satisfied with placement weld perimeters 100%.
- 8)** Apply a rust-inhibiting primer, paint, or undercoating.