

266R



Other cab style may differ

**ART-266R REG CAB**  
**ART-266X EXT.CAB**  
**ART-266D CREW CAB**  
**1999-2006**  
**(1500) SILVERADO/SIERRA**  
**MID FRAME SECTION**

**IMPORTANT: Read and understand the General Instructions Before Installing SafeTCap® Frame Repair Kits**

**Repair one side at a time for reference. Always disconnect your negative cable from battery terminal before welding to your vehicle.**

- 1)** Jack up the rear of the vehicle with a hyd. jack and use properly rated jack stands to support the frame and the rear axle.
- 2)** Remove the fuel tank and filler neck from the vehicle and store the tank a safe distance from the work area. Tie off and seal the open fuel lines using the "Fuel Line Safety Kit" provided.
- 3)** Unclip the fuel, Brake lines and any wires from the frame rails.
- 4)** Grind the repair area removing all rust, debris, oils, dirt, you may need to mark the frame using the frame kit as a guide.
- 5)** Prepare ART-266 for installation onto the frame, configure the frame for your trucks specific rust or damage by removing plates between the cut lines.
- 6)** Cut bottom of frame and any loose debris.
- 7)** Slide the frame kit up over the frame from underneath and use clamps to hold the kit in place then tack weld every 2 to 4 inches.
- 8)** Weld entire perimeter.
- 9)** Rustproof the repaired area with a rust inhibiting primer or undercoat then re-attach any brackets or wiring back to the frame.