



ART-274
2001-2010
SILVERADO / SIERRA
2500HD 4X4
FRONT SHOCK TOWER

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Support the front of the truck with two jack stands placed under the frame. Use a level to ensure the frame is even on both sides.
- 2)** Remove the front tires and shocks.
- 3)** Mark the center of the frame using the center hole of the original shock tower as a reference.
- 4)** Cut out the old shock tower and clean the area by sanding down any remaining welds.
- 5)** Position the new tower using the center marks and tack weld it in place.
- 6)** Once you've confirmed proper alignment, fully weld the tower to the frame.
- 7)** Finish by applying paint, primer, or undercoating to protect the area.