



**ART-273
2001-2010
2500HD 4X4
SILVERADO/SIERRA
FRONT CONTROL ARM
BUMP STOP MOUNT**

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Support the front of the truck with two jack stands under the front frame.
- 2)** Use a level to make sure the frame is even on both sides.
- 3)** Remove the tires, shocks, and control arm.
- 4)** Cut off the original bump stop mount. It's held on by four welds.
- 5)** Grind and clean up the leftover welds.
- 6)** Position the new bump stop mount on the frame and bracket. Tack weld it in place.
- 7)** Once you're happy with the placement, fully weld it.
- 8)** Finish with paint, primer, or undercoating to protect it.