



TAC-229 2005-2015 TOYOTA TACOMA FRONT CAB MOUNT

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Mark the center of the mount by extending a location line from the center of the mount down the outside face of the frame. Also mark the height of the bushing perch.
- 2)** Prop up the cab and remove the old cab mount as close to the frame as possible without cutting into the frame.
- 3)** Grind the area where the new cab mount will be welded making sure to remove all paint from the frame.
- 4)** Place new mount in place using your center marks.
- 5)** Install your mount bushings and hand tighten the bolt to ensure the mount and bushings are lined up properly.
- 6)** When Satisfied with position, Tack the mount to frame.
- 7)** Remove the bushing and Weld entire perimeter 100%.
- 8)** Rustproof the repaired area with rust inhibiting primer or undercoat.