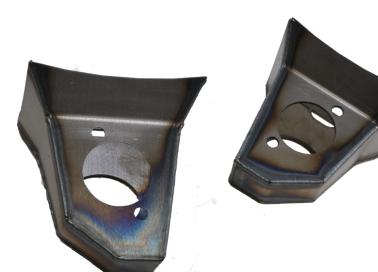
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## TAC-229 2005-2015 TOYOTA TACOMA FRONT CAB MOUNT

IMPORTANT: Read and understand the General Instructions Before Installing SafeTCap® Frame Repair Kits

## **Installation Instructions**

- 1) Mark the center of the mount by extending a location line from the center of the mount down the outside face of the frame. Also mark the height of the bushing perch.
- **2)**Prop up the cab and remove the old cab mount as close to the frame as possible without cutting into the frame.
- **3**] Grind the area where the new cab mount will be welded making sure to remove all paint from the frame.
- 4) Place new mount in place using your center marks.
- 5)Install your mount bushings and hand tighten the bolt to ensure the mount and bushings are lined up properly.
- **6)**When Satisfied with position, Tack the mount to frame.
- 7) Remove the bushing and Weld entire perimeter 100%.
- **8)**Rustproof the repaired area with rust inhibiting primer or undercoat.