



TAC-161U 1996-2004 TOYOTA TACOMA PASSENGER SIDE SHOCK MOUNT

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Disconnect shock absorber from the mount.
- 2)** Measure the shock mount studs location.
- 3)** Cut the original shock mount stud out from the frame.
- 4)** Grind the upper and lower edges of the frame and back side of the fuel tank crossmember.
- 5)** Place your kit against the upper and lower edges of the frame. The frame plate should sit firmly against the back side of the rear fuel tank crossmember.
- 6)** Tack weld the kit in place and test fit your shock absorber. Remove shock absorber before welding.
- 7)** Weld your new kit to the frame and crossmember.
- 8)** Rustproof the repaired area with rust inhibiting primer or undercoat.
- 9)** Reattach your shock mount absorber. A shock mount sleeve over the stud is provided only for 4wd and Prerunner Tacomas only.

