



ART-99 1987-1995 WRANGLER YJ CENTER FRAME AT SKID PLATE MOUNT

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Jack up all four corners of your Jeep and support the front and back ends safely on four quality jack stands.
- 2)** Unbolt and remove the skid plate. Then, place a jack stand under the transfer case to support it.
- 3)** Cut the rear brake cable brackets off the backside of the frame on the drivers' side only.
- 4)** Transfer marks from one of the original bolt hole locations to the frame above where you will be cutting, mark all three holes for accuracy.
- 5)** Cut and remove the rusted area.
- 6)** Place the kit into position and roughly mark the area where you will be welding.
- 7)** Grind the areas clean that you have just marked.
- 8)** Slide the ART-099 over the frame and line up your center marks with the mounting holes in the frame kit. Use clamps and check to make sure the kit is in the correct location.
- 9)** Coat the repair areas with a rust preventative primer or an undercoat.