



## **ART-81 1967-1986 JEEP CJ-7 FORWARD LEAF SPRING MOUNT**

**IMPORTANT:** Read and understand the General Instructions  
**Before** Installing SafeT-Cap® Frame Repair Kits

### **Installation Instructions**

- 1)** Jack up your Jeep and support it safely on good jack stands.
- 2)** Remove tire.
- 3)** Take a measurement from the rear crossmember (RCM) to the hole in the middle of the spring mount. Write down this measurement.
- 4)** Measure from the front leaf spring mount to the rear leaf spring mount. Write down this measurement. It should be around 49¼" (+/- 1/16").
- 5)** Remove the bolt that holds the front of the spring in the hanger.
- 6)** Lower the axle and the spring out of your way.

**7)** Cut the sides of the body mount off of the frame. Trim it away carefully.

**8)** Slide kit over frame.

**9)** Use clamps to make sure the leaf spring hole is  $49\frac{1}{4}"$  (  $\pm 1/16"$  ) from the center of the front spring hanger.

**10)** Take your time positioning the kit in place. It must be in the proper location before you weld it.

**11)** Relocate the frame to mount and tack into place. If it lines up with the original mount location, weld it in solid and reinstall the body mount and bolt into place.

**12)** Prime and paint the final SafeTCap repair and all related areas.

