



**ART-41
1967-1985
CJ5 & CJ7
REAR SHACKLE
MOUNT SECTION**

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Jack up the vehicle and support the frame on properly rated jack stands. We suggest you place the stands in front of the rear forward leaf spring mounts. You need to allow the axle and spring to drop down out of the way.
- 2)** After the tires are removed, support the axle with a jack. You will need to be able to lower the leaf spring down and out of the way.
- 3)** Remove the two bolts holding the rear spring hanger to the frame.
- 4)** Once the shackle is disconnected, lower the jack so the rear of the spring is out of your way.
- 5)** Cut the lower lip of the Rear crossmember on lines and fold back.
- 6)** On the outside of the frame, use the holes as your guide. Cut halfway through them. If rust goes past the holes, try to leave one for a location point.

7) On the inside of the frame, cut all the rust away.

8) Locate the kit. Use holes on outside to help with alignment.

9) Use clamps to snug down to frame. Tack-weld into place.

10) Fold tab of RCM up to meet kit and weld kit 100% solid.

11) Install the 2 bolts supplied with the kit to secure the rear spring hanger in place. Install bushing and bolt shackle back in place.

12) Double-check that all welds are solid and that all spring mounting bolts are tightened properly: Paint or rustproof frame repair after welding is completed.