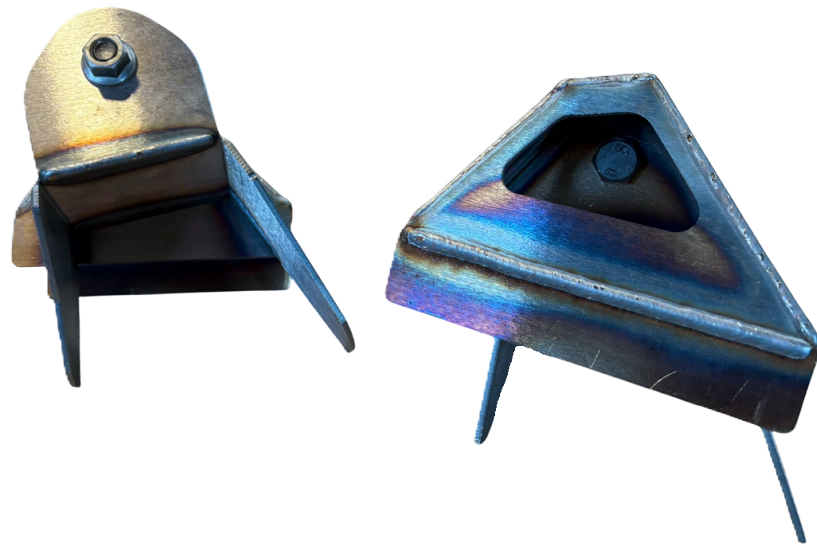




ART-261 2011-2018 2500HD SILVERADO & SIERRA FORWARD LEAF SPRING MOUNT

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1]** Jack up the rear of the truck and place Jack Stands, 1 before the rear axle and 1 after. Place hyd. Jack under the differential.
- 2]** Disconnect the leaf spring.
- 3]** Measure the original mounts bolt hole center to a fixed point.
- 4]** Cut the welds holding the original spring mount and remove it.
- 5]** Grind and sand down to bare metal.
- 6]** Place new mount onto the frame using measurement from step 3, then tack weld in place.
- 7]** When satisfied with placement, weld the entire perimeter of the mount.
- 8]** Prime or Rust proof repaired area, then reattach leaf spring.