



# **2011-2018 CHEVY SILVERADO GMC SIERRA ALL BED MOUNTS**

**IMPORTANT:** Read and understand the General Instructions  
**Before** Installing SafeTCap® Frame Repair Kits

## **Installation Instructions**

- 1)** Raise the bed for access or detach it.
- 2)** Get a few measurements vertically and horizontally for the center hole of the mount.
- 3)** Remove and cut away old bed mount.
- 4)** Clean and sand down area to bare metal.
- 5)** Locate new mount in position with measurements taken.
- 6)** Tack weld mount to the frame.
- 7)** Double check if the mount is in the correct location. Test with truck bed back in position. When satisfied Weld all perimeters 100%.
- 8)** Apply a rust-inhibiting primer, paint, or undercoating to your mount.