



ART-257 2011-2018 2500HD SILVERADO & SIERRA SPARE TIRE MOUNT PLATE

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Remove the spare tire and winch carrier.
- 2)** Mark up center points from the two cross members that the mount plate is attached to.
- 3)** Cut and Remove original mount plate.
- 4)** Grind and sand down to clean bare metal.
- 5)** Place new mount plate in place using the center marks from Step 2.
- 6)** When satisfied, tack weld to both crossmembers.
- 7)** Weld the entire perimeter solid.
- 8)** Prime or Rust proof repaired area.