



ART-256 2011-2018 2500HD SILVERADO & SIERRA REAR SPARE TIRE CROSS MEMBER

IMPORTANT: Read and understand the General Instructions
Before Installing SafeT-Cap® Frame Repair Kits

Installation Instructions

- 1)** Remove the spare tire, Rear bumper, Tow hitch cross member and any bracket attached.
- 2)** Cut and Remove original cross member from frame rails and spring mounts.
- 3)** Grind and sand down to clean bare metal.
- 4)** Place new crossmember in place and double check if it's in the correct direction.
- 5)** When satisfied, tack weld to frame rails and spring mount.
- 6)** Weld entire perimeter solid.
- 7)** Prime or Rust proof repaired area.