



ART-255 2011-2018 2500HD SILVERADO & SIERRA REAR LEAF SPRING MOUNT

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Jack up the rear of the truck and place Jack Stands, 1 before the rear axle and 1 after. Place hyd. Jack under the differential.
- 2)** Disconnect the leaf spring.
- 3)** Measure the original mounts bolt hole center to a fixed point.
- 4)** Cut the welds holding the original spring mount and remove it.
- 5)** Grind and sand down to bare metal.
- 6)** Place new mount onto the frame using measurement from step 3, then tack weld in place.
- 7)** When satisfied with placement, weld the entire perimeter of the mount.
- 8)** Prime or Rust proof repaired area, then reattach leaf spring.