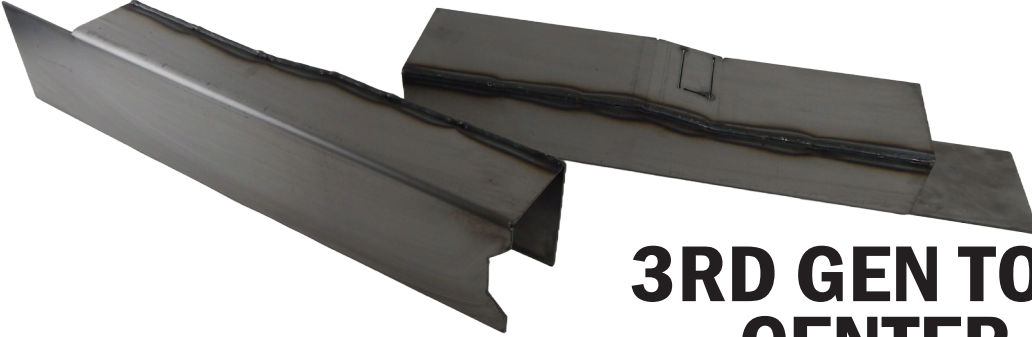


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ART-217
1996-2002
3RD GEN TOYOTA 4 RUNNER
CENTER FRAME SECTION

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Jack up the front & rear of vehicle and support it on properly rated jack stands. Make sure the center of vehicle is fully accessible.
- 2)** Slide the SafeTCap® frame repair kit over the frame from underneath and evenly space the frame kit between cross members. Mark the outline of the SafeTCap® on the frame. Then, remove the frame kit.
- 3)** Prep the repair area for welding by grinding the frame down to clean, bare metal along the marked outline on both the inner and outer sides of the frame.
- 4)** Slide the frame repair kit back over the frame and tack weld the frame repair kit to your frame.
- 5)** Weld all edges 100%. If you're installing additional frame repair kits, do not weld the ends yet.
- 6)** Prime and/or paint the repaired area, then re-attach any brackets, wiring and/or brake lines back to the frame.