



ART-206 TOYOTA 4 RUNNER REAR BUMPER CROSSMEMBER

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Remove rear bumper and spare tire.
- 2)** Remove the tow hitch if the vehicle is equipped.
- 3)** Make a few measurements of where the original crossmember is located.
- 4)** Cut the old crossmember out; It has four welds for each end.
- 5)** Clean and sand area to be welded.
- 6)** Slide Kit in place using your measurements taken.
- 7)** When satisfied, tack weld kit into place.
- 8)** Double check fitment then weld 100% solid.
- 9)** Allow welds to cool. Primer and/or paint the repaired area.