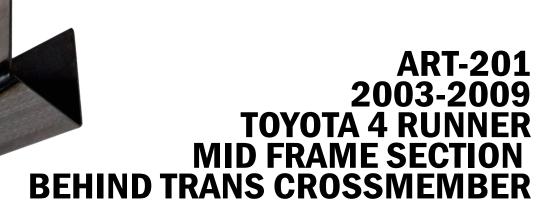
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IMPORTANT:Read and understand the General Instructions Before Installing SafeTCap® Frame Repair Kits

## **Installation Instructions**

- 1) Jack up the front & rear of vehicle and support it on properly rated jack stands. Place rear jack stands under frame, behind rear axle. Make sure the center of vehicle is fully accessible.
- 2) If you are repairing both sides, cut & repair one side at a time keeping one side assembled as a reference/measuring point.
- **3)**Unbolt and remove any brackets that are in the way.
- **4)**If your vehicle is equipped with the X-Relative Absorber System, you will have to notch kit around valves or remove valves and re-mount.
- **5)**Cut away the rusted area.
- 6) Position the kit into place and roughly mark the outline. Remove kit and grind the frame down to clean metal.
- 7) Slide kit over frame, clamp and tack weld kit in place. If you are installing additional kits to frame, test-fit those now to make sure they all fit together properly.
- 8) Double check all measurements and check door gaps to make sure vehicle stayed straight, then weld all edges 100% solid. If you are adding additional kits, don't weld the ends yet.
- **9)**Prime, paint or undercoat the repaired area.