



Other cab style may differ

## Mid Rear Frame Section 2007-2014 Chevy Silverado 1500

**Art-169X**  
Xtra Cab

**Art-169D**  
Double Cab

**Art-169R**  
Reg Cab

**IMPORTANT: Read and understand the General Instructions  
Before Installing SafeTCap® Frame Repair Kits**

**Cut 1 inch off the bottom of the bed mount.**

Xtra cab models and Reg cab models only

## Installation Instructions

- 1)** Jack up the rear of the vehicle with a hyd. jack and use properly rated jack stands to support the frame and the rear axle.
- 2)** Remove the fuel tank and filler neck from the vehicle and store the tank a safe distance from the work area. Tie off and seal the open fuel lines using the "Fuel Line Safety Kit" provided.
- 3)** Unclip the fuel, Brake lines and any wires from the frame rails.
- 4)** Grind the repair area removing all rust, debris, oils, dirt, you may need to mark the frame using the frame kit as a guide.
- 5)** Prepare ART-169 for installation onto the frame, configure the frame for your trucks specific rust or damage by removing plates between the cut lines.
- 6)** Cut bottom of frame and any loose debris.
- 7)** If you're installing the passenger side, the exhaust hanger on the inside of the frame will need to be removed and re-welded after installing the frame kit. Or the ART-169 can be notched to go around.
- 8)** Slide the frame kit up over the frame from underneath and use clamps to hold the kit in place then tack weld every 2 to 4 inches.
- 9)** Weld entire perimeter.
- 10)** Rustproof the repaired area with a rust inhibiting primer or undercoat then re-attach any brackets or wiring back to the frame.