



**ART-146**  
**1997-2006**  
**WRANGLER TJ**  
**REAR AXLE TRACK BAR &**  
**CONTROL ARM BRACKET**

**IMPORTANT:** Read and understand the General Instructions  
**Before** Installing SafeTCap® Frame Repair Kits

## Installation Instructions

- 1)** Chock the front tires and jack rear tires off the ground. Use jack stands placed directly on the frame forward of the lower trailing arm bracket.
- 2)** Remove rear tires.
- 3)** Take measurements from the original track bar bracket to a reference point on the axle to be used to locate the new track bar bracket.
- 4)** Disconnect upper control arm from the mount bracket on the axle. Disconnect the track bar from the mount brackets and remove.
- 5)** Cut and remove the old mount, careful not to overheat. Keep a wet rag close by.
- 6)** Grind area to be welded down to bare metal.
- 7)** Using the location measurements. Make location marks on the axle. Place ART-146 bracket on the marks and temporarily reconnect the track bar and upper control arm.
- 8)** Tack weld bracket. Then, Remove track bar and upper control arm.
- 9)** Weld bracket solid. Then, Paint or coat repair.