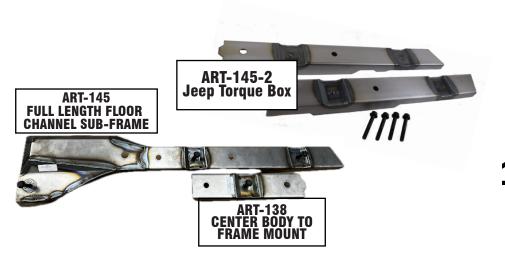
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ART-145 ART-145-2 ART-138 1997-2006 JEEP TJ

IMPORTANT: Read and understand the General Instructions Before Installing SafeTCap® Frame Repair Kits

## **Installation Instructions**

- 1) Remove the five body mounts shown on repair side for access to repair area.
- **2)**Lift cab in front of repair area and in rear near body mount high enough to remove body mounts.
- 3) Mark areas to be cut away, giving enough room to allow for recessed area of new part to fit. Pull back floor carpeting above repair area.
- **4)**Cut out marked areas and grind surrounding areas clean to prepare for welding.





- 5) Slide new part in from rear.
- **6)**Temporarily install body mounts & lower cab onto frame to check fitment.
- **7)**Remove body mounts & stitch weld into place as shown.
- 8) Seal seams with body seam sealer & paint. Reinstall all body mounts & torque to 50 ft-lbs.

