



ART-143 WRANGLER TJ & LJ REAR AXLE LOWER SPRING MOUNTS

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Jack the vehicle up on the rear axle.
- 2)** Place jack stands under the frame in front of the rear forward lower control arm mount.
- 3)** Remove wheels.
- 4)** Undo lower shock bolts and lower rear axle with jack.
- 5)** Remove coil spring.
- 6)** Carefully Cut then remove the axle spring mount and mark the location and angle.
- 7)** Grind area clean, prep for welding.
- 8)** Place the spring mount in position using your marks and angles.
- 9)** Tack kit and double check your placement.
- 10)** When Satisfied, weld 100% solid.
- 11)** Rust proof the repaired area with rust inhibiting primer or undercoat.