



**ART-141**



**ART-141HD**



**ART-147**



**ART-141-2**



**ART-141-3**

**ART-141  
ART-141HD  
ART-141-2  
ART-141-3  
ART-147  
SILVERADO/SIERRA  
UPPER REAR  
SHOCK MOUNTS**

**IMPORTANT: Read and understand the General Instructions  
Before Installing SafeTCap® Frame Repair Kits**

**Jack vehicle up by the frame; allow the rear axle to hang down so that the shocks are fully extended. Use jack stands for stability.**

## **Installation Instructions**

- 1)** Unbolt the shock at the old mount (If still there).
- 2)** Before removing the old shock mount, take measurements.
- 3)** Once the old shock mount has been removed, grind the area to be welded down to bare metal, being careful to preserve the location marks.
- 4)** Place the new shock mount into position.
- 5)** Next, tack weld the shock mount bracket in place and test fit the shocks bolt hole position.
- 6)** If the fit is acceptable, remove the shock and fully weld the shock mount to the crossmember.
- 7)** Paint or coat repair.