



**ART-136
1997-2006
WRANGLER TJ
REAR UPPER TRACK BAR BRACKET**

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits**

Installation Instructions

- 1)** Jack rear tires off the ground. Chock front tires. Use jack stands placed directly on the frame forward of the lower trailing arm mount.
- 2)** Remove rear tires.
- 3)** Take measurements from the original track bar mount bracket to a reference point on the frame.
- 4)** Disconnect the track bar from the bracket.
- 5)** Cut and remove the old mount.
- 6)** Grind the area to be welded to bare metal.
- 7)** Make location marks on the frame using the measurements from step 3.
- 8)** Place the new ART-136 on the location marks and reattach the track bar temporarily.
- 9)** If the fit is correct, tack weld the ART-136 frame. Then, Remove track bar.
- 10)** Weld bracket solid. Prime and/or paint the repaired area, then re-attach track bar.