



**ART-135
1997-2006
WRANGLER TJ
FRONT STEERING BOX MOUNT**

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits**

Installation Instructions

- 1)** Jack up the front of your jeep. Place jack stands on the frame just after the lower trailing arm mount. Chock rear tires.
- 2)** Remove the tire on the driver side.
- 3)** Disconnect the steering box from the frame mount(3 bolts), leave the linkage attached. Tie off steering box towards passenger side to allow room for grinding and welding.
- 4)** Take bolt holes- to- frame rail measurements needed to position the ART-135.
- 5)** Cut and remove the factory steering box mount.
- 6)** Carefully grind and remove the factory welds. Grind frame down to bare metal.
- 7)** Using the measurements from step 4, Secure the ART-135 in place using clamps.
- 8)** Temporarily reattach the steering box for bolt alignments and tack weld the ART-135 to the frame.
- 9)** Once satisfied with placement, unbolt steering box and tie off to the side again.
- 10)** Weld the ART-135 solid to the frame rail.
- 11)** Prime and paint repaired area.