



(1997-2002) ART-135-1
(2003-2006) ART-135-4
JEEP TJ & LJ

FRONT FRAME SECTION WITH STEERING BOX MOUNT

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeT-Cap® Frame Repair Kits**

Installation Instructions

- 1)** Jack up the front of your Jeep. Place jack stands on the frame just after the lower trailing arm mount. Chock rear tires and remove the driver front tire.
- 2)** Remove the steering box from the frame mount (3 bolts), leave the linkage attached. Tie off the steering box towards the passenger side, allowing room to work.
- 3)** Take bolt holes to frame rail measurements, needed to position the new kit.
- 4)** Cut and remove the factory steering box mount and at least 1" off the bottom frame.
- 5)** Grind the frame down to bare metal and remove any existing old welds.
- 6)** Slide the new kit in place and Secure with clamps, using the measurement from step 3.
- 7)** Temporarily reattach the steering box for bolt alignments. Once satisfied with the placement tack kit in place. Then remove box out of the way.
- 8)** Weld the kit solid to the frame rail.
- 9)** Let welds cool down, Then Prime and Paint the repaired area.