



**ART-132
1987-1995
WRANGLER YJ
FRONT CENTER GRILLE MOUNT**

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Remove front bumper and remove lower body mount bushing.
- 2)** Mark center of cross tube.
- 3)** Cut off the body mount. Avoid cutting through the cross tube.
- 4)** Grind off remaining mount and grind off welds.
- 5)** Attach upper body mount bushing on the ART-132.
- 6)** Fit your ART-132 against the cross tube and align with center mark.
- 7)** When tight against cross tube clamp in place then install body mount bolt and tighten.
- 8)** Tack weld your new body mount.
- 9)** Weld ART-132 to cross tube.
- 10)** Prime and paint your new body mount.