



**ART-127
1997-2006
WRANGLER TJ & LJ
REAR UPPER TRAILING
ARM MOUNT**

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeT-Cap® Frame Repair Kits**

Installation Instructions

- 1)** Jack up the rear of your Jeep and support it on two quality jack stands.
- 2)** Remove both rear wheels.
- 3)** Using a floor jack support the rear axle assembly by placing the jack under the differential housing.
- 4)** Unbolt and swing the upper trailing arm out of your way.
- 5)** Cut away the old upper trailing arm mount.
- 6)** Prep the area by grinding the surface of the frame to be welded to clean bare metal for a strong weld.
- 7)** Place location marks on the frame. Maintain a distance of 5 5/8" from the mounting bolt center of the lower trailing arm to the center of the weld nut on the ART-127.
- 8)** Set the kit in place, clamp it to the frame and compare it to the other side.
- 9)** Swing the trailing arm into position and check that the fit is exact.
- 10)** Lower the trailing arm and tack weld the ART-127 onto the frame.
- 11)** Recheck the trailing arm fit once more, then lower it and weld the entire perimeter of the ART-127.
- 12)** Paint or coat your repair.