

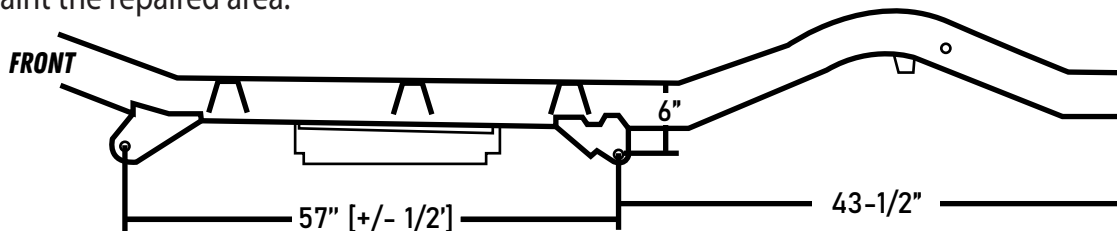


ART-124 1997-2006 WRANGLER TJ Rear Trailing Arm Mount

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits**

Installation Instructions

- 1)** Jack up all four corners of your Jeep and support it safely on four quality jack stands. Add two more under the rear bumper/crossmember if possible.
- 2)** Place jack under differential housing.
- 3)** Unbolt and remove the upper and lower trail arms. Repair one side at a time, this will keep rear end in the factory correct position and not allow it to twist.
- 4)** Cut away the upper and lower trailing arm mount and sway mount bracket off.
- 5)** Set the kit in place; roughly mark the area you will be welding, then remove kit.
- 6)** Grind down to clean metal.
- 7)** Slide kit over frame using measurements from the illustration to position it correctly.
- 8)** Measure and tack it in place. Inspect your set up, then weld all edges solid.
- 9)** Prime and paint the repaired area.



**THESE ARE FACTORY STOCK TJ FRAME DIMENSIONS, THE EXACT LOCATION
OF YOUR BODY AND TRAILING ARM MOUNTING HOLES MAY VARY SLIGHTLY.**