

**ART-122
1987-1995
WRANGLER YJ
UPPER SHOCK MOUNT**



**IMPORTANT: Read and understand the General Instructions
Before Installing SafeT-Cap® Frame Repair Kits**

Installation Instructions

- 1)** Jack the rear of your Jeep high enough to create a safe work space. Use quality jack stands for support.
- 2)** Remove tire and remove the shock.
- 3)** Take measurements & mark shock centerline on frame.
- 4)** Remove the shock mount from frame.
- 5)** Place the ART-122 in position and trace it on the frame.
- 6)** Grind the area to be welded down to clean metal.
- 7)** If you have purchased a new ART-123 shock mount with the ART-122 frame repair we suggest you place the ART-123 on ART-122 using the two location holes & mark the shock centerline on ART-122.
- 8)** If using the original shock mount or another manufacturers shock mount, you will have to position it using the location measurements taken earlier after welding the ART-122 to the frame.
- 9)** Place the ART-122 on the frame and tack weld in place.
- 10)** Place the shock mount in position and test fit the shock. Place the ART-123 on ART-122 using the two location holes & mark the shock centerline on ART-122.
- 11)** When satisfied with fit remove shock and weld ART-122 and shock mount solid.
- 12)** Paint or coat repair.