



ART-119
1997-2006
WRANGLER TJ
FRAME TO BODY MOUNT
BRACKETS

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits**

Installation Instructions

- 1)** Jack up one side of the vehicle, Use 2 jack stands to support it safely. Lift the body tub slightly by placing a jack on the floor channel. This will take pressure off of the body mounts.
- 2)** Extend a location line from the center of the body mount down the outside face of the frame and continue onto the bottom face of the frame. Measure and record the distance from the frame bottom to top.
- 3)** Remove the old body mounts. Grind the area where the new body mount will be welded down to the bare metal. Redraw your location lines and height location lines for each mount.
- 4)** Set new body mounts on location marks and tack weld each mount in place.
- 5)** Check location of new mounts. Use rubber mounts and bolt into floor channel.
- 6)** Finish welding body mounts all around.
- 7)** Paint or coat all body mounts and surrounding metal. Repeat the steps for the opposite side.