



**1987-1995 WRANGLER YJ ART-110**

**1997-2006 WRANGLER TJ ART-114**

## **REPLACEMENT REAR CROSSMEMBER**

**IMPORTANT: Read and understand the General Instructions  
Before Installing SafeTCap® Frame Repair Kits**

### **Installation Instructions**

- 1)** Jack up your Jeep and support it safely on good jack stands.
- 2)** Remove fuel tank skid plate.
- 3)** Remove fuel tank and keep at a safe distance.
- 4)** Unbolt and remove the 2 body mounts.
- 5)** Cut away the original rear crossmember.
- 6)** Trim away any remaining metal on the end of the frame rails. Set the kit in place, roughly mark the areas where you will be welding.
- 7)** Grind the areas clean where your marks are.
- 8)** Use clamps to hold kit in position. Kit should be 3-1/2 inches from the outside of the frame to the end of the crossmember.
- 9)** Once crossmember is placed correctly tack it in place. Then, Weld until edge seams are 100% solid.
- 10)** Replace the body mounts and bolt them back in place. Prime and paint repair and all related areas.