



**ART-106  
1987-1995  
WRANGLER YJ  
FRAME TO BODY  
MOUNT BRACKETS**

**IMPORTANT: Read and understand the General Instructions  
Before Installing SafeTCap® Frame Repair Kits**

**If you are replacing all 6 body mounts, do one side at a time.**

## Installation Instructions

- 1)** Jack up one side of the vehicle, use 2 jack stands to support it safely.
- 2)** Lift the body tub slightly by placing a jack on the floor channel. This will take pressure off of the body mounts.
- 3)** Extend a location line from the center of the body mount down the outside face of the frame and continue onto the bottom face of the frame.
- 4)** Measure and record the distance from the frame bottom to top surface of each mount.
- 5)** Remove the old body mounts. Grind the area where the new body mount will be welded down to the bare metal.
- 6)** Redraw your location lines. Draw the height location lines for each mount.
- 7)** Set new body mounts on location marks and tack weld each mount in place.
- 8)** Check location of new mounts, use rubber mounts and bolt into floor channel.
- 9)** After adjustments, if needed, remove bolt and rubber mounts.
- 10)** Finish welding body mounts all around.
- 11)** Paint or coat all body mounts and surrounding metal.