



**ART-103
1987-1995
WRANGLER YJ
FORWARD LEAF SPRING MOUNT**

IMPORTANT: Read and understand the General Instructions
Before Installing SafeT-Cap® Frame Repair Kits

Installation Instructions

- 1)** Position floor jacks under the center and rear sections of the frame.
- 2)** Position the kit up to the side of the frame and mark out area to be cut back. Use body and leaf spring mounting holes as your guide, allow 1 inch of frame overlap for the kit to cover.
- 3)** Unbolt the frame body mount.
- 4)** Mark a reference point on the floor pan, recheck measurements before cutting the old frame section and mounts away.
- 5)** Cut away the rusted area.
- 6)** Set the kit in place; roughly mark the area where you will be welding. Then, grind the areas clean where your marks are, grinding down to bare, clean metal.
- 7)** Slide kit over frame using measurements.
- 8)** Make sure kit is in correct location. Tack the kit in place. Inspect your set up, then weld all edges 100% solid.
- 9)** Prime and paint the repaired area.