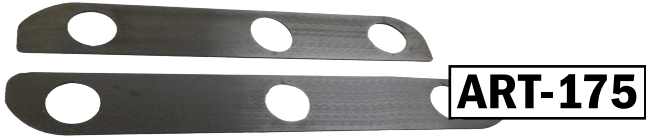




ART-174



ART-175



ART-176



1987-1995 ART-174
1997-2002 ART-175
2003-2006 ART-176

JEEP SKID PLATE MOUNTING FLANGE REPAIR KIT

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits**

Installation Instructions

- 1)** You can either do this repair on the vehicle or remove the skid plate.
- 2)** If removing the skid plate, jack up rear of vehicle and support it with appropriately rated jack stands.
- 3)** Support rear of transmission and unbolt the transmission mount from skid plate, then unbolt skid plate from frame.
- 4)** Temporarily fit the skid plate repair plates to skid plate and trace around them to mark where to grind the metal clean.
- 5)** Grind skid plate down to bare metal for a good weld.
- 6)** Fit repair plates on skid plate and weld in place.
- 7)** Prime and paint or undercoat repair areas.
- 8)** Fit skid plate back up under frame and use the flat washers included with the original bolts to loosely hold in place.
- 9)** Bolt the transmission mount to skid plate. Make sure the driveshaft is perpendicular to rear axle. Tighten transmission mount bolts. Tighten skid plate to frame bolts until washers dimple slightly.