



**ART-251  
2001-2007  
TOYOTA SEQUOIA  
REAR BODY MOUNT**

**IMPORTANT:** Read and understand the General Instructions  
**Before Installing SafeTCap® Frame Repair Kits**  
**If you're installing more than one cab mount do one side at a time.**

## Installation Instructions

- 1)** Remove bushing, Then mark the center of the mount by extending a location line from the center of the mount down the outside face of the frame, also mark the height of the bushing perch.
- 2)** Remove the old cab mount as close to the frame as possible without cutting into the frame.
- 3)** Grind any excess cab mount off the frame, then grind the area where the new cab mount will be welded making sure to remove all original coating or paint from the frame.

Make sure not to remove the location lines you marked earlier, remark if necessary.

**4)** Clamp your new SafeTCap cab mount to your frame using the location lines marked earlier, install your cab mount bushings and hand tighten the cab mount bolt to the cab ensuring the mount and bushings are lined up properly.

**5)** Once your cab mount is in the proper position Tack weld the new cab mount to the frame.

**6)** Remove cab mount bushings and weld your cab mount to the frame.

**7)** Allow the welds to cool then install bushing.

**8)** Rustproof the repaired area with rust inhibiting primer or undercoat.