



**ART-250  
2001-2007  
TOYOTA SEQUOIA  
REAR FRAME SECTION**

**IMPORTANT:** Read and understand the General Instructions  
**Before** Installing SafeTCap® Frame Repair Kits

## Installation Instructions

- 1)** Jack up the rear of vehicle and support it on properly rated jack stands. Place rear jack stands under rear axle. Make sure the rear of vehicle is fully accessible.
- 2)** Support rear axle and remove wheel.
- 3)** Cut away the rusted area.
- 4)** Position the kit into place and roughly mark the outline. Remove kit and grind the frame down to clean metal.
- 5)** Slide kit over frame and clamp. Tack weld kit in place. If you are installing additional kits to frame, test-fit those now to make sure they all fit together properly.
- 6)** Double check all measurements and check door gaps to make sure vehicle stayed straight, then weld all edges 100% solid.
- 7)** Prime and paint the repaired area. Use self-tapping screws to remount any brackets that were removed.