



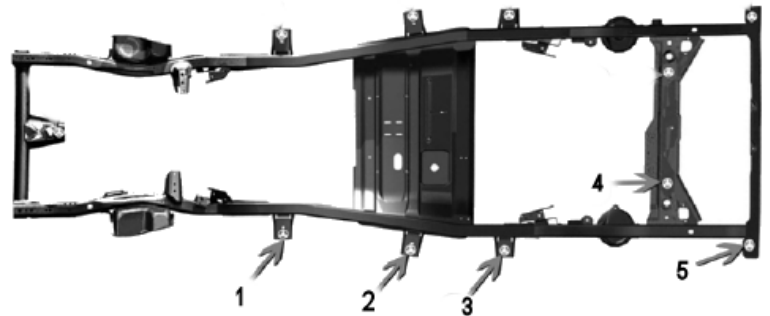
ART-145-2
1997-2006
JEEP TJ

Jeep Torque Box/Floor Support Repair Kit

IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits

Installation Instructions

- 1)** Remove the five body mounts shown on repair side for access to repair area.
- 2)** Lift cab in front of repair area and in rear near body mount high enough to remove body mounts.
- 3)** Mark areas to be cut away, giving enough room to allow for recessed area of new part to fit. Pull back floor carpeting above repair area.
- 4)** Cut out marked areas and grind surrounding areas clean to prepare for welding.



5) Slide new part in from rear.

6) Temporarily install body mounts & lower cab onto frame to check fitment.

7) Remove body mounts & stitch weld into place as shown.



8) Seal seams with body seam sealer & paint. Reinstall all body mounts & torque to 50 ft-lbs.