



**ART-141
ART-141HD
ART-141-2
ART-147
SILVERADO/SIERRA
UPPER REAR
SHOCK MOUNTS**

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits**

Jack vehicle up by the frame; allow the rear axle to hang down so that the shocks are fully extended. Use jack stands for stability.

Installation Instructions

- 1)** Unbolt the shock at the old mount (If still there).
- 2)** Before removing the old shock mount, take measurements.
- 3)** Once the old shock mount has been removed, grind the area to be welded down to bare metal, being careful to preserve the location marks.
- 4)** Place the new shock mount into position.
- 5)** Next, tack weld the shock mount bracket in place and test fit the shocks bolt hole position.
- 6)** If the fit is acceptable, remove the shock and fully weld the shock mount to the crossmember.
- 7)** Paint or coat repair.