



**ART-142
1997-2006
WRANGLER TJ
REAR UPPER COIL
SPRING PLATE WITH
FRAME MOUNT**

**IMPORTANT: Read and understand the General Instructions
Before Installing SafeTCap® Frame Repair Kits**

Before you begin to replace your rusted out upper spring mount you need to inspect your bump stops. If they need replacement purchase them before starting your repair. Note: if you have a lift kit installed, the longer style bump stops (not included) are required. (m10-1.5 nut included)

Installation Instructions

- 1)** Jack the vehicle up on the rear axle.
- 2)** Place jack stands under frame in front of rear forward lower control arm mount.
- 3)** Remove wheels.
- 4)** Undo lower shock bolts and Lower rear axle via jack.

5) Remove coil springs.

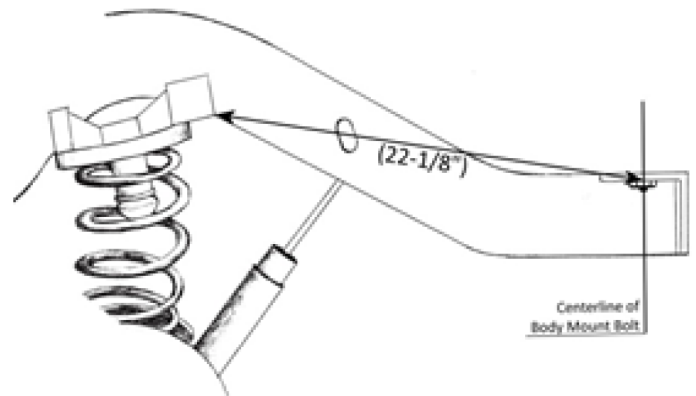
6) Cut away the old upper spring mount being careful not to cut the frame rail.

7) Grind area clean, prep for welding.

8) Make a location mark on the frame 22-1/8" from the center of the rear body mount bolt.

9) Place spring mount in position on the frame.

10) Weld the ART-142 onto frame.



(22-1/8") Measurement: Bottom Rear Corner of ART-142 to the CenterLine of the Rear Body Mount Bolt.

11) Rustproof the repaired area with rust inhibiting primer or undercoat.

12) Reattach bump stop and spring.

13) Jack the rear axle back up until spring is in position.

14) Reinstall lower shock bolt.